Drill Pipe Data & Performance Sheet

4-1/2" 16.60# S-135 R2 DS-42

TUBE BODY DATA

CONNECTION DATA

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Tube OD	4.500 in.	Connection	DS-42
		Tool Joint OD	5.250 in.
Wall Thickness	0.337 in.	Tool Joint ID	2.813 in.
Tube ID	3.826 in.	Tool Joint SMYS	135,000 psi.
Tensile Yield Strength	468,300 lbs. (API Premium 80% Inspection Class)	CONNECTION PERFORMANCE	
Torsional Yield Strength	43,500 ft-lbs. (API Premium 80% Inspection Class)	Make Up Torque (Max.) ¹	25,310 ft-lbs. (1.0 FF) 29,107 ft-lbs. (1.15 FF)
Upset Type Upset OD (max)	IEU 4.600 in.	Connection Tensile Yield (@ Max. M/U TQ)	627,000 lbs.
Elevator Capacity	478,297 lbs.	Connection Torsional Yield	42,190 ft-lbs.
Tube Burst	16,176 psi. (API Premium 80% Inspection Class)	ENGINEERING DATA	
Tube Collapse	10,964 psi. (API Premium 80% Inspection Class)	Approximate Length	31 ft.
Slip-Crush Capacity	431,600 lbs.	Drift Diameter	2.688 in.
(16.5" gripper contact length)		Adj. Weight	18.07 lbs. / ft.
		Displacement	0.2761 gal. / ft. 0.0066 bbls. / ft.
		Capacity	0.5688 gal. / ft. 0.0135 bbls. / ft.

Notes:

¹Max MUT 1.0 FF is 60% of connection torsional strength. As required, adjust MUT according to applied thread compound friction factor, not exceeding 1.15. Rec MUT for most applications is that shown for 1.0 FF, regardless of dope used. Higher MUT should only be applied where rotary torque exceeds 80% of MUT 1.0 FF or when downhole torque and/or backoff is a concern.

The technical information contained herein, including the product performance sheet and other attached documents, has been extracted from information available from the manufacturer and is for reference only and not a recommendation. The user is fully responsible for the accuracy and suitability of use of the technical information. Patterson Servicers, Inc. cannot assume responsibility for the results obtained through the use of this material. No expressed or implied warranty is intended. Drill pipe assembly properties are calculated based on uniform OD and wall thickness. No safety factor is applied. Weight, displacement, and capacity are approximate and can vary by ± 10% (or more) depending on OD, specified wall, wall tolerance, and internal coating options. It is the responsibility of the customer and the end user to determine the appropriate performance ratings, acceptable use of the product, maintain safe operational practices, and to apply a prudent safety factor suitable for the application. For API connections that have different pin and box IDs, tool joint ID refers to the pin ID. Per Chapter B, Section 4 VII of the IADC drilling manual, it is recommended that drilling torque should not exceed 80% of MUT.

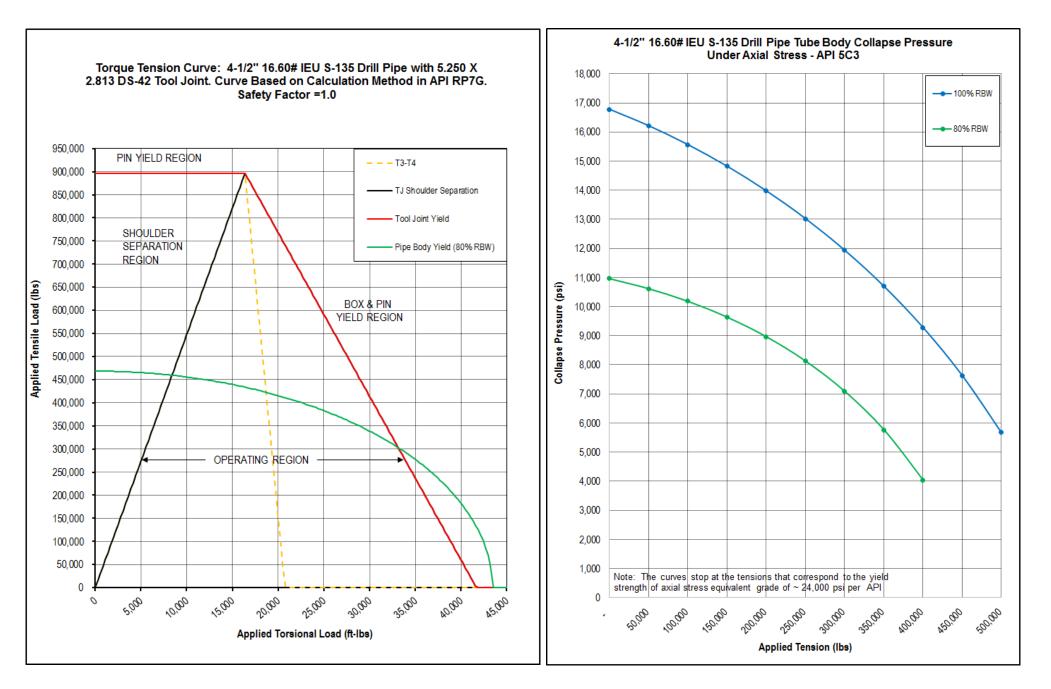


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